

Date: Thursday, 6/5/2008 12:43:51 PM
 User: David Duval

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: AFT GUIDE PLATE		
Job Number	: 05027		Part Number	: D35897		
Estimate Number	: 13364		Drawing Number	: D3589 PROTO 08.06.05		
P.O. Number	:		Project Number	: VR0004		
This Issue	: 6/5/2008		Drawing Revision	: PROTO		
Prsht Rev.	: NC		Material	:		
First Issue	: / /		Due Date	: 6/12/2008		
Previous Run	:		Qty:	2 Um: Each		
Written By	: <u>MM 08/06/05</u>					
Checked & Approved By	:					
Comment	: Est Rev:A 08-06-05 new issue DD verified by:ec					

Additional Product

PROTOTYPE

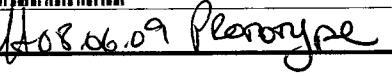
Job Number:



FOR ENGINEERING USE ONLY

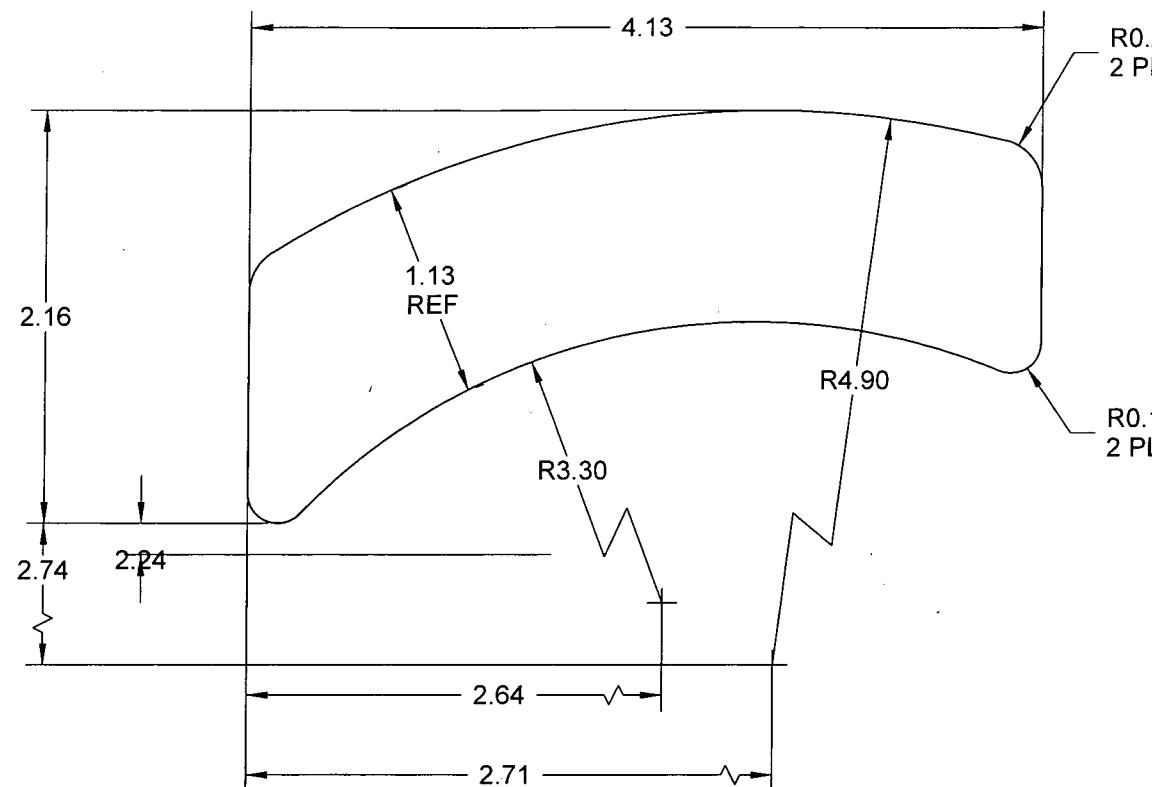
Seq. #:	Machine Or Operation:	Description :	
1.0	M304S16GA	304/316 .063 Sheet	
		Comment: Qty.: 0.0650 sf(s)/Unit Total : 0.1300 sf(s) 304/316 .063 Sheet batch: <u>106860</u> HB 8-6-6	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D3589 Dwg Rev: <u>PROTO</u> HB 8-6-6 Prog Rev: <u>PROTO</u>	(3)
		2-Deburr if necessary	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		<u>HB 8-6-6</u>	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		<u>HB 08-06-06</u>	
		Comment: SECOND CHECK	
5.0	BRAKE NC	NC BRAKE	
		<u>HB 08-06-06</u>	
		Comment: NC BRAKE 1- Bend as per Dwg D3589	<u>HB 08-06-06</u>
			<u>1 Scrap</u>

Process Sheet

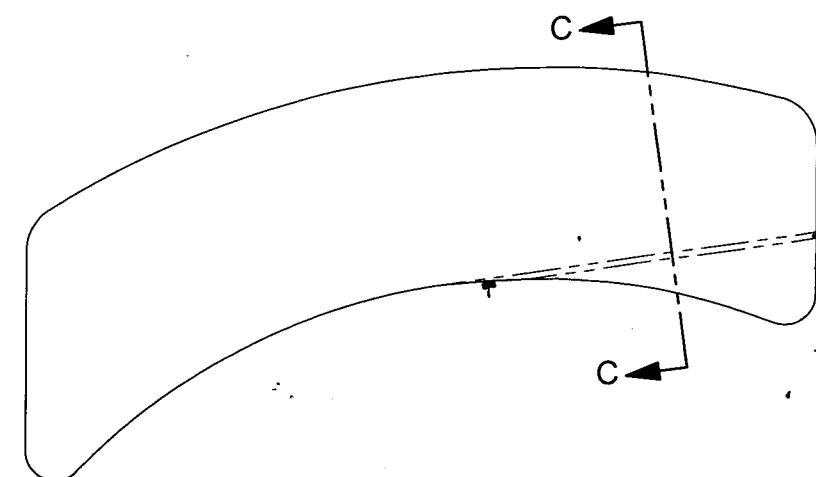
Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: AFT GUIDE PLATE
Job Number: 05027		Part Number: D35897
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	QC5 	INSPECT WORK TO CURRENT STEP ENGINEERING APPROVAL of.06.08
Comment: INSPECT WORK TO CURRENT STEP		
7.0	PACKAGING 1 	PACKAGING RESOURCE #1 FOR ENGINEERING USE ONLY 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 		
8.0	QC21 	FINAL INSPECTION/W/O RELEASE 
Comment: FINAL INSPECTION/W/O RELEASE 		
Job Completion 		 charge to W/0 #P02224 MRF 08-06-13

8 7 6 5 4 3 2 1

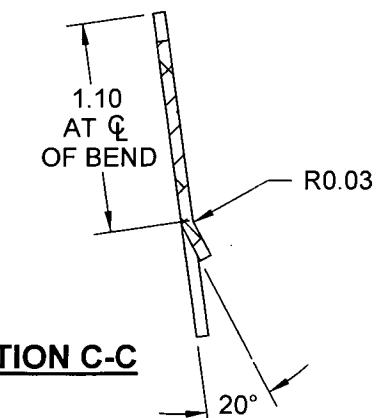
D



D3589-7F AFT GUIDE PLATE
FLAT PATTERN



D3589-7 AFT GUIDE PLATE
MAKE FROM D3589-7F



SECTION C-C

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
19 06 06 05

D3589-7/-7F NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, PER AMS 5513 OR AMS 5524, OR MIL-S-5059 (ANNEALED) 2B FINISH 16 GAUGE (0.063 THICK), (REF. DART SPEC M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.09 lbs

DESIGN	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	
CHECKED	
MFG. APPR.	
APPROVED	
DE APPR.	
DATE	08.05.29
DRAWING NO.	D3585
REV. A	SHEET 5 OF 8
TITLE	LATCH ASSEMBLY
SCALE	NTS
COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DART AEROSPACE LTD	Work Order:	05027
Description: AFT Guide Plate	Part Number:	D3589
Inspection Dwg:D3589 Rev: PROTO		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	PB	Audited by:	BS	Prototype Approval:	4
Date:	08-06-06	Date:	08-06-06	Date:	08-06-06

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

卷之三

Date: _____

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Credit

Dissertation

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
AN 41-302-11450	1	1	0	0	1	

Production/Admin: _____ Received/Costing: _____
Date: _____ Initial: _____

INFORMS Purchasing\approved purch\RECREPORT Rev D

Location

Batch No:	7446	Release Note Attached:	Yes	No	N/A
Dart P/O:	5445	Waybill Attached:	Yes	No	N/A
		Shipment Complete:	Yes	No	N/A
		QCB Inspection:			
		Work Order			

77-4248
77-5696

MONTRÉAL : 514 336-4248
FAX : 514 336-4246

**DISTRIBUTEUR D'ACIER ET MÉTAUX SPÉCIALISÉS
STEEL AND SPECIALTY METALS DISTRIBUTOR**

ONTARIO : 1 800 667-4248
FAX : 1 866 456-4242

SHIP TO:

VED JAN 28 2008

PACE LTD
JEN STREET

On a du Savoir "ZER"

MILL TEST REPORT

TA CHEN INTERNATIONAL CORPORATION
www.tachen.com

This MTR contains 1 page (Page: 1)

MTR #: YMCLF06M938-1-1 Customer #: CFFSMI POW #: C61153 SO #: CG7316
Item #: 16CA48030428 Bundle #: 58572663A-2 Head #: BG212987

INSPECTION CERTIFICATE

YICH MAU CORP.

INVOICE NO.: FORM NO. 100-100-100-100-100-100
COMPANY: PREMIUM GOLD BILLED STAINLESS STEEL SHEETS
AS 3312-2003, WITH PAPER INTERLEAVED
SPECIFICATION: AS 3312
CUSTOMER: TA CHEN ENTERPRISE LTD.J. S. S. 0-4-100-100-100-100-100-100
305, SPAN NH RD. LU CHU HSIAO
KAOHSIUNG TAIWAN R.O.C.
TEL: (07) 3872100 FAX: (07) 3872000
CERTIFICATE NO. P-20080828-14
DATE OF ISSUE: 06/01/2008

SIZE	No./ Product	Weight in KG	Ref No.	ID No.	Physical Properties Trade Test G-30 min				Chemical Properties (%)								
					Y.L. #/P	T.S. #/P	EL. #(%)	HRB	C #/KG	Si #/KG	Mo #/KG	P #/KG	S #/KG	NE #/KG	Cr #/KG	N #/KG	
16CA48030428-1-1	1	200	BG212984	58572663A-1	45075	95000	50	80	173	4.4	35	105	24	1	810	1613	4.5
16CA48030428-1-1	1	200	BG212984	58572663A-2	45075	95000	50	80	173	4.4	35	105	24	3	810	1613	4.5
16CA48030428-1-1	1	200	BG212984	58572663A-3	45075	95000	50	80	173	4.4	35	105	24	3	810	1613	4.5
16CA48030428-1-1	1	200	BG212984	58572663A-4	45075	95000	50	80	173	4.4	35	105	24	5	808	1611	4.3
16CA48030428-1-1	1	200	BG212984	58572663A-5	45075	95000	50	80	173	4.4	35	105	24	5	808	1611	4.3
16CA48030428-1-1	1	200	BG212984	58572663A-6	45075	95000	50	80	173	4.4	35	105	24	5	808	1611	4.3
16CA48030428-1-1	1	200	BG212984	58572663A-7	45075	95000	50	80	173	4.4	35	105	24	5	808	1611	4.3
16CA48030428-1-1	1	200	BG212984	58572663A-8	45075	95000	50	80	173	4.4	35	105	24	5	808	1611	4.3
16CA48030428-1-1	1	200	BG212984	58572663A-9	45075	95000	50	80	173	4.4	35	105	24	5	808	1611	4.3
16CA48030428-1-1	1	200	BG212984	58572663A-10	45075	95000	50	80	173	4.4	35	105	24	1	808	1607	4.2
16CA48030428-1-1	1	200	BG212984	58572663A-11	45075	95000	50	80	173	4.4	35	105	24	1	806	1607	4.2
16CA48030428-1-1	1	200	BG212984	58572663A-12	45075	95000	50	80	173	4.4	35	105	24	1	805	1618	4.4
16CA48030428-1-1	1	200	BG212984	58572663A-13	45075	95000	50	80	173	4.4	35	105	24	4	815	1618	4.4
16CA48030428-1-1	1	200	BG212984	58572663A-14	45075	95000	50	80	173	4.4	35	105	24	4	815	1618	4.4
16CA48030428-1-1	1	200	BG212984	58572663A-15	45075	95000	50	80	173	4.4	35	105	24	4	815	1618	4.4
16CA48030428-1-1	1	200	BG212984	58572663A-16	45075	95000	50	80	173	4.4	35	105	24	4	815	1618	4.4
16CA48030428-1-1	1	200	BG212984	58572663A-17	45075	95000	50	80	173	4.4	35	105	24	4	815	1618	4.4
16CA48030428-1-1	1	200	BG212984	58572663A-18	45075	95000	50	80	173	4.4	35	105	24	4	815	1618	4.4
16CA48030428-1-1	1	200	BG212984	58572663A-19	45075	95000	50	80	173	4.4	35	105	24	4	815	1618	4.4
16CA48030428-1-1	1	200	BG212984	58572663A-20	45075	95000	50	80	173	4.4	35	105	24	2	808	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-1	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-2	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-3	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-4	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-5	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-6	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-7	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-8	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-9	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-10	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-11	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-12	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-13	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-14	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-15	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-16	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-17	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-18	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-19	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-20	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-1	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-2	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-3	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-4	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-5	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-6	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-7	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-8	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-9	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-10	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-11	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-12	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-13	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-14	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-15	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-16	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-17	45075	95000	50	80	173	4.4	35	105	24	2	806	1627	2.0
16CA48030428-1-1	1	200	YU1000	58572663A-18	45075	95000	50	80	17								